

Clean Version of Claim 1 and 5

1. (Twice-Amended) Recyclable heat sealable multilayer polyester material suitable for the production of beverage leakage free-containers in which the polyester resin forming the layer of the multilayer material is an aromatic polyester resin comprising a layer of a foamed sheet having density lower than 700 Kg/m³ and, adhered to one side or both sides of the foamed sheet, a heat-sealable film selected from the group consisting of a film of a polyester resin having a melting point from 50° to 200°, and a dual layer film in which one layer is formed of a heat sealable low melting point polyester and the other layer is a polyester with melting point higher than 200°C, said material having creased on it a pattern suitable to develop by folding the shape of a container, the folding along the lines of the creased pattern occurring without breakage.

5. (Amended) Multi-layer material according to claim 1 in which the polyester film is a film subjected on one side to a treatment capable to impart gas barrier properties or is coated with a layer of material having gas barrier properties, the polyester film having oxygen permeation rate lower than 70 ml/m² /24 h/atm.